

3M™ Industrial Business
 Industrial Adhesives and Tapes Division
 3M™ Vinyl Tapes

Product	Application
 3M™ Vinyl Tape 471 Yellow	<ul style="list-style-type: none"> • Location and widths of aisles and traffic lanes • Pillars, posts or columns
 3M™ Vinyl Tape 471 Red	<ul style="list-style-type: none"> • Sprinkler piping • Stop buttons and emergency stop controls
 3M™ Vinyl Tape 471 Blue	<ul style="list-style-type: none"> • General work areas where personal protective equipment is necessary
 3M™ Vinyl Tape 471 Green	<ul style="list-style-type: none"> • Location of first aid facilities • Location of protective respiratory equipment
 3M™ Vinyl Tape 471 Brown	<ul style="list-style-type: none"> • General marking • Colour coding
 3M™ Vinyl Tape 471 Orange	<ul style="list-style-type: none"> • General marking • Colour coding
 3M™ Vinyl Tape 471 Black	<ul style="list-style-type: none"> • General marking • Colour coding
 3M™ Vinyl Tape 471 White	<ul style="list-style-type: none"> • General marking • Colour coding
 3M™ General Purpose Vinyl Tape 766 Yellow/Black	<ul style="list-style-type: none"> • Marking of low doorways, beams or pipes • Top and bottom treads of stairways • Equipment guards or covers
 3M™ General Purpose Vinyl Tape 767 Red/White	<ul style="list-style-type: none"> • Fire alarms or boxes • Fire fighting equipment



- Durable vinyl: Colour throughout, abrasion and moisture resistant.
- Rubber adhesive: Provides strong adhesion to most surfaces.
- Vinyl is flexible and stretchable both for straight sharp lines and around curves and irregular surfaces.

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3M™ 471 Series Vinyl Tapes

Durable vinyl

Resists abrasion, moisture and most chemicals.

Long-lasting

Colour throughout the vinyl; not just printed on the surface.

Strong adhesion

Rubber adhesive adheres to most surfaces and has excellent holding strength.

Conformable

Tape is easy to apply sharp, straight lines around corners, curves and irregular surfaces.

Vivid colour range

Comprehensive colours available to comply with Australian colour coding standards.



outlasts paint
 saves time and labour
 safe and easy to store
 cost effective

Steps for Successful Line Marking



STEP 1: Tools required



STEP 2: Preparation

Ensure the surface is clean and free of contaminants and debris.



STEP 3: Measure and mark

Accurately measure and then mark the area to be taped with a coloured chalk line.



STEP 4: Masking application

Masking tape is applied to ensure accurate primer application.



STEP 5: Priming

A primer is applied to increase the adhesion of the vinyl tape to the surface.



STEP 6: Tape application

The tape is applied using 3M applicator between the two rows of masking tape.



STEP 7: Finishing application

The tape is removed to reveal the finished line in 3M vinyl tape.