

## 3M™ Industrial Aerosol Adhesives

### Bonding power at the touch of a finger

3M industrial aerosol adhesives are always ready when needed. Our job-matched formulations offer premium performance to paper, plastic, foam, metal and more.

Many 3M industrial aerosol adhesives feature an adjustable spray nozzle to control the spray pattern and minimise overspray.



### Benefits

- Quick and easy to use
- High coverage per can
- Controlled spray pattern

### Ideal Markets

- Furniture/ Upholstery
- Clothing
- Graphic Arts
- POS Display Manufacturing
- Commercial Vehicle



3M™ Spray Adhesive Hi-Strength 90 can bond edge bands in only 1 minute, compared to 15-20 minutes for typical contact adhesives. Strength increases up to 230psi in shear.



3M™ Spray Adhesive Photo Mount 73 is great for adhering photos and paper to cardboard.



3M™ Spray Adhesive Foam Fast 74 creates soft, non-dimpling bond lines to foam within minutes.



3M™ Multipurpose Spray Adhesive Super 77™ has high tack, high coverage and is fast drying. Can be used on most surfaces. Maximise usage by turning spray tip to face dot on rim of can.

## Products

Product	Key Features	Spray Pattern	Colour	Coverage (m <sup>2</sup> )	Nozzle Type	Solids %	Shear Strength (psi) Initial/ Ultimate	Peel Strength (piw)	Bonding Range		Temp Resistance (°C)
									1 Surface (mins)	Both (mins)	
74	Foam Fast 74 with fast tack, foam tearing strength. Soft non-dimpling glue line for upholstery foam bonding	Lace	Pale Orange	24.0	Adjustable spray width	22.0	40 / 205	20	NR	15	82
75	Repositionable 75 for temporary repositioning of lightweight materials	Particle	Clear	9.3	-	9.0	15 / 65	5	60	180	49
76	Hi-Tack 76 is a multipurpose, high temperature resistant product. For applications requiring a quick, strong bond such as headliners in vehicle manufacture	Lace	Clear	9.3	Adjustable spray width	11.4	25 / 100	25	10	60	71
77	Super 77™ offers high coverage, low soak-in, mist spray. Fast, aggressive tack for bonding many lightweight materials including polystyrene foam	Particle	Clear/ Light Yellow	20.4	-	25.0	25 / 160	15	15	30	66
80	Rubber and Vinyl 80 is a neoprene based contact adhesive with excellent plasticiser resistance	Lace	Yellow	7.0	-	14.5	50 / 400	35	NR	60	149
90	High-Strength 90 is a fast, high performance contact adhesive. Ideal for high pressure laminates	Lace	Translucent	9.3	Adjustable spray width	11.5	45 / 230	25	NR	15	121
94ET	More versatility in substrate bonding, higher & stronger tack for easier bonding	Pebble	Translucent	11.0	-	20.5	-	-	NR	60	99

NR - Not recommended